The treatment of serious cranial defects has always been a fascinating and controversial issue for craniofacial surgeons and in the last years many solutions have been proposed. One of the most effective methods is a personalized titanium plaque prepared by processing anatomical data obtained with a CAT of the patient. A case of wide cranial defect on the left fronto-parietal region in a 56-year-old man treated with a personalized titanium plaque obtained by processing the data of a spiral CAT of the skull is described. No complications were observed in the postoperative course and follow-up after 6 months showed that the patient was in good general condition.

**Key words:** Cranial plastic - Skull defects - Titanium - Cranial plaque.

The repair of large and complex skull defects has always been a particularly demanding task for craniofacial surgeons. In fact, in this procedure not only the repair of the defect should be considered but also the choice of materials easy to be handled and fairly biocompatible has to be taken into account to obtain good functional and esthetic results.

The possibility of preparing a personalized titanium plaque by processing anatomical data obtained from a CAT of the patient is one of the most efficient methods for correcting large defects often with irregular borders of the skull and craniofacial structures following a serious trauma.

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**Case report**

A 56-year-old man with a wide cranial defect on the left fronto-parietal region was treated with a titanium plaque performed through CAD/CAM technology.

In July 2000 a very serious trauma occurred to the patient with a plurifragmented breaking through the skull which was treated by an emergency craniotomy for evacuating a massive residual fronto-temporal hematoma.

The small size of the bone fragments distributed on the brain surface, their exposure and hence the potential risk of infection and brain edema hindered the performance of an immediate cranial plasticity. Six months after the trauma the patient had recovered and left well, and after a period of neuromotor rehabilitation was back at work as a contractor. A clear depression in the fronto-parieto-temporal region with involvement of the frontal chondrification process was however left with serious esthetic psychological implications and a high risk of a further potentially brain damaging direct trauma on the zone.

Prior to the reconstruction intervention the patient underwent brain MR with and without contrast to exclude residual cerebral pathologies of surgical interest. The MR only showed the ischemic consequences of the intracerebral hematoma in the frontal region. Also the trophism of the scalp over the bone defect, together with the status of the left superficial temporal artery, were evaluated by Doppler echography.

A spiral CAT of the skull was performed and its data were computer processed and E-mailed to Cratio Construct, Bochum-Germany, the firm which built a stereolithographic resin model and from it a titanium plaque exactly fitting the anatomic form of the skull defect. The plaque positioning intervention...
involved the re-opening of the previous surgical wound in the left fronto-temporal-parietal region, an epidural lysis with unbridling of the dura adhered through large fibrous sheets from the temporal muscle to the arachnoid. After an accurate hemostasis a dura plasty was performed and the dura was suspended to the calvaria in several points. Finally, after double-sullying the bone margins around the minus through a delicate periosseal ungluing, the titanium plaque was positioned by anchoring
Figure 3.—Epidurotisis.

Figure 4.—The titanium plate positioned to cover the defect.

Figure 5A, B.—Post-op rx.
it to the surrounding cranial edges with 9 microscrews in holes made on the edges. No complications were observed in the postoperative course and the patient was discharged on the 2nd day. Postoperative CAT revealed a good positioning of the plaque with no fluid accumulation beneath it. After 6 months the patient was in good overall condition and both objective and subjective results were fine with recovered integrity and symmetry of the cranial vault (Figures 1-6).

**Discussion**

The treatment of important cranial defects has always been a fascinating and controversial issue for the craniofacial surgeon. In the reconstruction of missing basic portions of the skull many parameters should in fact be considered, e.g. the curvilinear shape of the part to be reconstructed, the need to use a rigid, shock-resistant and biocompatible material, together with its reduced cost. In the last years various solutions have been proposed. Paul Tessier, the founder of craniofacial surgery suggested autologous calvaria grafts which might however undergo reabsorption without often reaching the required precision for a good esthetic result.\(^1\,\,2\) In the first 90's Wellisz et al.,\(^3\) to cover large cranial defects, introduced the use of porous polyethylene (Medpor, POREX), a material with good organotrophic characteristics allowing a cell growth in its interior and was devoid of cytotoxic and systemic effects. Medpor is also easily molded\(^4\) but due to its elastic behavior it is not always suitable when the correction is too large and hollow. Other materials used for cranial reconstruction have been hydroxyapatite cement,\(^5\) *i.e.* calcium phosphate, the known component of the human bone which may be positioned and molded upon the osseous defect. In some cases hydroxyapatite can however flake off with consequent diffussion in the surrounding tissue.\(^6\) Polymethylmethacrylate is a resin widely used to correct cranial defects\(^7\) and can be prepared in the course of the operative session to be adapted to the bone defect dur-
ing the initial polymerisation phase. Its inconveniences are mostly due to the exothermic phase which may be a potential cause of damage to the dura lying below and to the resin shrinking. Moreover, the material should be manually molded with high infection risk and a frequently approximate three-dimensional result. Finally, to anchor the resin to the bone lying below, a rigid fixation system must be used for a valid holding power.

An important new in this field was the introduction of the CAD/CAM techniques and the CAT data for building up stereolithographic resin models. From the latter, laser-molded grafts can be built which can be inserted with millimetre precision to cover the bone defect. Such grafts are made of titanium and have the advantage of providing a foreseeable esthetic result, of being resistant, biocompatible and capable of highly reducing the operative time, while saddled edges allow their anchoring to the skull by microscrews. These grafts have, however, the risk of infection in which case they should be immediately removed. This method has been recently proposed also for hydroxyapatite and porous polyethylene with good results.

Conclusions

In wide and irregular cranial defects, as in the present case, optimal reconstruction is obtained only with computer-aided procedures for reproducing the missing part. In addition to the excellent result, a preformed plaque allows the halving of the surgical intervention time for manipulation and intraoperative adaptation of the cranial plastic. According to the literature, the material of choice for the prosthesis for adults who do not have further cranial growth is titanium due to its resistance, ductility and biocompatibility. It should be pointed out that the development of modern technologies of imaging, data processing and transmission, and sophisticated working out of materials allow to obtain products in rapid and precise fashion and to perform interventions in a way unthinkable not long time ago.

References